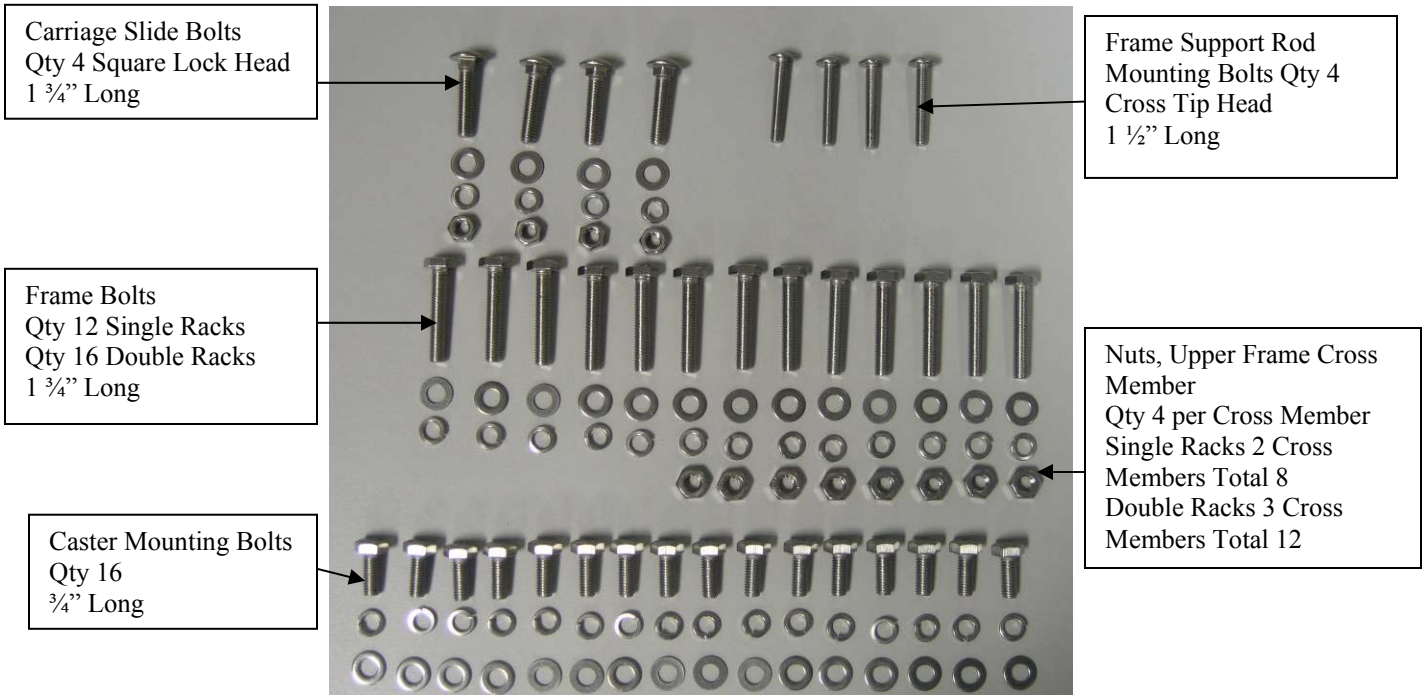




Rack Assembly Instructions

Hardware



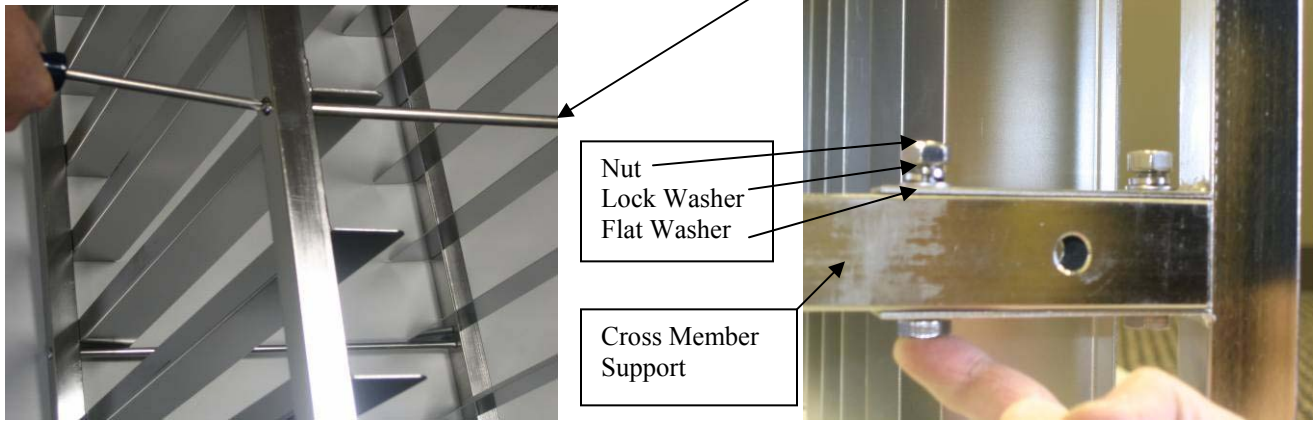
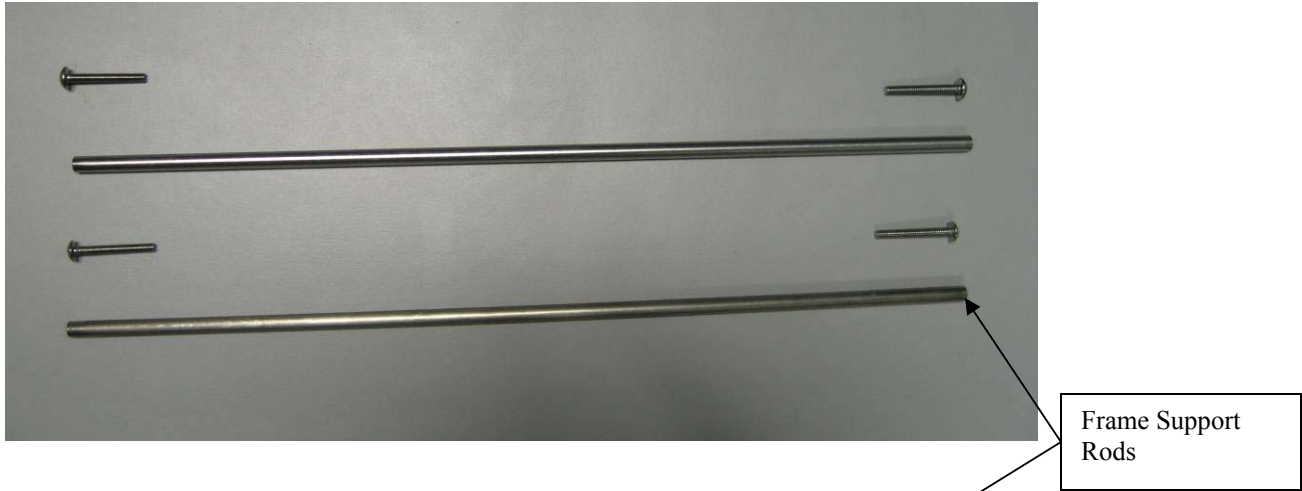
Step 1

Mount casters to frame base. Secure with supplied caster mounting bolts, lock washers, and flat washers as pictured.



Step 2

Bolt frame together by installing frame support rod bolts into holes in middle of rack sides. Place a non permanent liquid thread lock on support rod bolts and insert into frame support rod as pictured below.

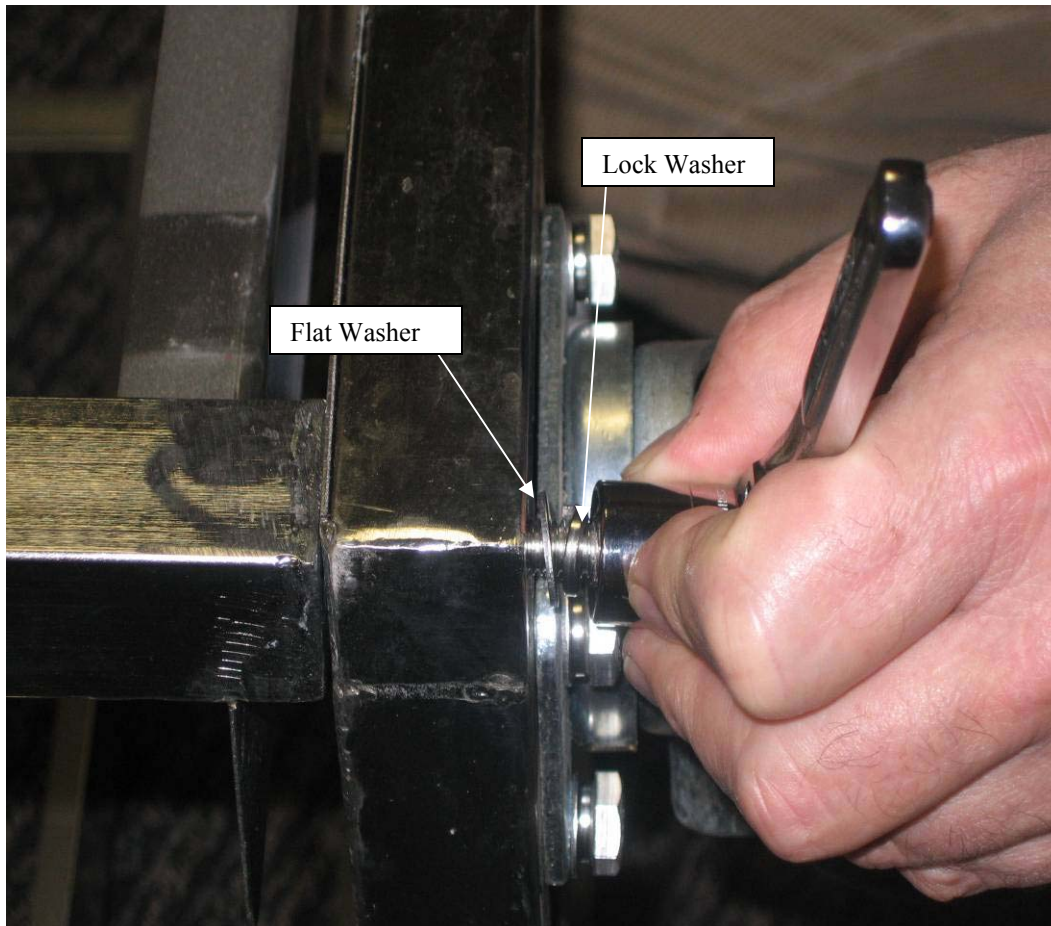


Step 3

Install cross member support to top of rack and bolt together as pictured upper right. Single racks get 2 cross member supports. Double racks get three cross member supports.

Step 4

Install frame base to bottom of frame and bolt into place with frame bolts as pictured below.



Check to assure all hardware is secure.
Stand the rack upright on casters.

Step 5

Install carriage slide in same direction as rack slides.

NOTE! On single end load racks that will be used in double rack ovens (LRO2) only. Mount left hand carriage slide toward back of rack and mount right hand carriage slide toward front of rack to maintain proper clearance for rack stop / release lever on oven rack carrier. On all single side load racks, and all racks that will be used in single rack ovens (LRO1) mount both carriage slides centered.

Secure carriage slides as pictured with supplied carriage slide bolts.

